

Assembly Instructions for a Single Traction Frame on the Hill-Rom CareAssist® Bed  
Mizuho OSI Frame P/N 3255 with P1181B or P/N 3263 w/o P1181B

1. Extend the Foot End Traction Adapter (FETA) by lifting the Arm Assembly and swiveling toward the foot end. The Arm Assembly will drop into the correct position.
2. Attach a 60" Offset Upright to the FETA. Make sure the offset portion of the upright faces toward the foot end of the bed. Repeat this process on the other side.
3. Connect the two 60" Offset Uprights with a 42" Plain Bar.
4. Attach a Cross clamp to the center of the 42" Plain Bar. Make sure the Cross Clamp is on top of the Plain Bar. The Cross Clamp will be used to capture the 85" Plain Bar.
5. Next, install two 18-1/2" I.V. Post w/Clamp into the receptacles of the bed at the head end.
6. Connect the two 18-1/2" I.V. Post w/Clamp with a 42" Plain Bar.
7. Attach a 31" Offset Double Clamp Bar (ODCB) to the center of the 42" Plain Bar. The swivel end of the 31" ODCB will be on top and the offset portion will face toward the foot end.
8. Connect the 31" ODCB at the head end with the Cross Clamp at the foot end using an 85" Plain Bar.
9. Attach the Deluxe Trapeze to the 85" Plain Bar.

 **Failure to securely tighten all knobs may lead to product failure and injury to the patient.**

